Material Safety Data Sheet

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SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: 3M™ Super Weatherstrip and Gasket Adhesive (Yellow), 08001, 08002
MANUFACTURER: 3M
DIVISION: Automotive Aftermarket

ADDRESS: 3M Center, St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 06/25/13
Supercedes Date: 06/01/12

Document Group: 10-9110-7

Product Use:
Intended Use: Adhesive
Specific Use: Adhesive for Gaskets, Rubber Weatherstripping

SECTION 2: INGREDIENTS

Ingredient	C.A.S. No.	% by Wt
POLYCHLOROPRENE	9010-98-4	10 - 30
PHENOLIC COMPLEX	Trade Secret	10 - 30
METHYL ETHYL KETONE	78-93-3	10 - 30
HEXANE	110-54-3	5 - 15
TOLUENE	108-88-3	5 - 10
2-METHYLPENTANE	107-83-5	3 - 7
3-METHYLPENTANE	96-14-0	3 - 7
HEPTANE	142-82-5	1 - 7
METHYLCYCLOPENTANE	96-37-7	1 - 7
MAGNESIUM OXIDE	1309-48-4	1 - 5
CYCLOHEXANE	110-82-7	< 2
ROSIN	8050-09-7	< 1
ETHYLBENZENE	100-41-4	< 0.2
FORMALDEHYDE	50-00-0	< 0.1
BENZENE	71-43-2	< 0.1

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Specific Physical Form: Viscous Liquid
Odor, Color, Grade: Yellow; Sweet petroleum odor
General Physical Form: Liquid
Immediate health, physical, and environmental hazards: Closed containers exposed to heat from fire may build pressure and explode. Extremely flammable liquid and vapor. Vapors may travel long distances along the ground or floor to an ignition source and flash back. May cause severe eye irritation. May cause allergic skin reaction. Contains a chemical or chemicals which can cause cancer. May cause target organ effects. Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:
Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Skin Contact:
Moderate Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Inhalation:
Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Prolonged or repeated exposure may cause:
Respiratory Effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish colored skin (cyanosis), sputum production, changes in lung function tests, and/or respiratory failure.

May be absorbed following inhalation and cause target organ effects.

Ingestion:
Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May be absorbed following ingestion and cause target organ effects.

Target Organ Effects:
Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Prolonged or repeated exposure may cause:
Auditory Effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears.

Neurological Effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and/or changes in blood pressure and heart rate.

Ocular Effects: Signs/symptoms may include blurred or significantly impaired vision.

Olfactory Effects: Signs/symptoms may include decreased ability to detect odors and/or complete loss of smell.

Peripheral Neuropathy: Signs/symptoms may include tingling or numbness of the extremities, incoordination, weakness of the hands and feet, tremors and muscle atrophy.

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Carcinogenicity:
Contains a chemical or chemicals which can cause cancer.

Ingredient	C.A.S. No.	Class Description	Regulation
BENZENE	71-43-2	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer
BENZENE	71-43-2	Known human carcinogen	National Toxicology Program Carcinogens
BENZENE	71-43-2	Cancer hazard	OSHA Carcinogens
ETHYLBENZENE	100-41-4	Grp. 2B: Possible human carc.	International Agency for Research on Cancer
FORMALDEHYDE	50-00-0	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer
FORMALDEHYDE	50-00-0	Known human carcinogen	National Toxicology Program Carcinogens
FORMALDEHYDE	50-00-0	Cancer hazard	OSHA Carcinogens

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: Immediately flush eyes with large amounts of water for at least 15 minutes. Get immediate medical attention.
Skin Contact: Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. Get medical attention. Wash contaminated clothing and clean shoes before reuse.
Inhalation: Remove person to fresh air. If signs/symptoms develop, get medical attention.
If Swallowed: Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

Autoignition temperature	*No Data Available*
Flash Point	-6.00 ºF [*Test Method:* Tagliabue Closed Cup] [*Details:* Petroleum Distillate]
Flammable Limits(LEL)	1.0 %
Flammable Limits(UEL)	11.5 %
OSHA Flammability Classification:	Class IB Flammable Liquid

5.2 EXTINGUISHING MEDIA
Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards: Closed containers exposed to heat from fire may build pressure and explode. Extremely flammable liquid and vapor. Vapors may travel long distances along the ground or floor to an ignition source and flash back.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Remove all ignition sources such as flames, smoking materials, and electrical spark sources. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Remember, adding an absorbent material does not remove a toxic, corrosivity or flammability hazard.

6.2. Environmental precautions
For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water. Place in a metal container approved for transportation by appropriate authorities. Dispose of collected material as soon as possible.

Clean-up methods
Refer to other sections of this MSDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment. Call 3M-HELPS line (1-800-364-3577) for more information on handling and managing the spill. Contain spill. Cover spill area with a fire-extinguishing foam. An aqueous film forming foam (AFFF) is recommended. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Collect as much of the spilled material as possible using non-sparking tools. Seal the container.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING
Avoid eye contact. Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Keep away from heat, sparks, open flame, pilot lights and other sources of ignition. Avoid prolonged or repeated skin contact. Avoid breathing of fumes. Avoid static discharge. Keep out of the reach of children. For industrial or professional use only. Do not breathe vapors. Avoid contact with oxidizing agents. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits. If ventilation is not adequate, use respiratory protection equipment.

7.2 STORAGE
Store away from heat. Store out of direct sunlight. Keep container tightly closed. Store away from areas where product may come into contact with food or pharmaceuticals. Store away from oxidizing agents.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS
Use with appropriate local exhaust ventilation. Use in an enclosed process area is recommended. Do not use in a confined area or areas with little or no air movement. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits and/or control mist, vapor, or spray. If ventilation is not adequate, use respiratory protection equipment. Use in a well-ventilated area.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection

Avoid eye contact.
The following eye protection(s) are recommended: Safety Glasses with side shields
Indirect Vented Goggles
.

8.2.2 Skin Protection
Avoid skin contact.

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.
Gloves made from the following material(s) are recommended: Fluoroelastomer
Polyvinyl Alcohol (PVA)
Polymer laminate
.

8.2.3 Respiratory Protection
Do not breathe vapors. Consult the current 3M Respirator Selection Guide for additional information or call 1-800-243-4630 for 3M technical assistance.
An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

8.2.4 Prevention of Swallowing
Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

8.3 EXPOSURE GUIDELINES

Ingredient	Authority	Type	Limit	Additional Information
2-METHYLPENTANE	ACGIH	TWA	500 ppm	
2-METHYLPENTANE	ACGIH	STEL	1000 ppm	
3-METHYLPENTANE	ACGIH	TWA	500 ppm	
3-METHYLPENTANE	ACGIH	STEL	1000 ppm	
BENZENE	ACGIH	TWA	0.5 ppm	Skin Notation*
BENZENE	ACGIH	STEL	2.5 ppm	Skin Notation*
BENZENE	OSHA	TWA	1 ppm	29 CFR 1910.1028
BENZENE	OSHA	STEL	5 ppm	29 CFR 1910.1028
BENZENE	OSHA	TWA	10 ppm	
BENZENE	OSHA	CEIL	25 ppm	
CYCLOHEXANE	ACGIH	TWA	100 ppm	
CYCLOHEXANE	OSHA	TWA	1050 mg/m3	
ETHYLBENZENE	ACGIH	TWA	20 ppm	
ETHYLBENZENE	CMRG	TWA	25 ppm	
ETHYLBENZENE	CMRG	STEL	75 ppm	
ETHYLBENZENE	OSHA	TWA	435 mg/m3	
FORMALDEHYDE	ACGIH	CEIL	0.3 ppm	Sensitizer
FORMALDEHYDE	CMRG	TWA	0.5 ppm	
FORMALDEHYDE	OSHA	TWA	0.75 ppm	29 CFR 1910.1048
FORMALDEHYDE	OSHA	STEL	2 ppm	29 CFR 1910.1048
HEPTANE	ACGIH	TWA	400 ppm	
HEPTANE	ACGIH	STEL	500 ppm	
HEPTANE	OSHA	TWA	2000 mg/m3	
HEXANE	ACGIH	TWA	50 ppm	Skin Notation*
HEXANE	OSHA	TWA	1800 mg/m3	
HEXANE (ISOMERS OTHER THAN N-HEXANE)	ACGIH	TWA	500 ppm	

HEXANE (ISOMERS OTHER THAN N-HEXANE)	ACGIH	STEL	1000 ppm	
MAGNESIUM OXIDE	ACGIH	TWA, inhalable fraction	10 mg/m3	
MAGNESIUM OXIDE	OSHA	TWA, as total particulates	15 mg/m3	
METHYL ETHYL KETONE	ACGIH	TWA	200 ppm	
METHYL ETHYL KETONE	ACGIH	STEL	300 ppm	
METHYL ETHYL KETONE	OSHA	TWA	590 mg/m3	
ROSIN	ACGIH	Limit value not established	None available	Sensitizer; Cntrl all exposr-low as possib
TOLUENE	ACGIH	TWA	20 ppm	
TOLUENE	CMRG	STEL	75 ppm	Skin Notation*****
TOLUENE	OSHA	TWA	200 ppm	
TOLUENE	OSHA	CEIL	300 ppm	

* Substance(s) refer to the potential contribution to the overall exposure by the cutaneous route including mucous membrane and eye, either by airborne or, more particularly, by direct contact with the substance. Vehicles can alter skin absorption.

SOURCE OF EXPOSURE LIMIT DATA:
ACGIH: American Conference of Governmental Industrial Hygienists
CMRG: Chemical Manufacturer Recommended Guideline
OSHA: Occupational Safety and Health Administration
AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Specific Physical Form:	Viscous Liquid
Odor, Color, Grade:	Yellow; Sweet petroleum odor
General Physical Form:	Liquid
Autoignition temperature	*No Data Available*
Flash Point	-6.00 ºF [*Test Method:* Tagliabue Closed Cup] [*Details:* Petroleum Distillate]
Flammable Limits(LEL)	1.0 %
Flammable Limits(UEL)	11.5 %
Boiling Point	148.00 - 189.00 ºF [*Details:* Petroleum Distillate]
Density	0.88 g/ml
Vapor Pressure	<=27 psia [@ 131 ºF]
Specific Gravity	0.88 [*Ref Std:* WATER=1]
pH	*No Data Available*
Melting point	*No Data Available*
Solubility in Water	Slight (less than 10%)
Hazardous Air Pollutants	21.15 % weight [*Test Method:* Calculated]
Hazardous Air Pollutants	1.55 lb HAPS/gal [*Test Method:* Calculated]
Volatile Organic Compounds	559 g/l [*Test Method:* calculated SCAQMD rule 443.1]
Volatile Organic Compounds	63.4 % weight [*Test Method:* calculated per CARB title 2]
Kow - Oct/Water partition coef	*No Data Available*
Percent volatile	64.1 % weight
VOC Less H2O & Exempt Solvents	560 g/l [*Test Method:* calculated SCAQMD rule 443.1]
Viscosity	4,000 - 6,800 centistoke [@ 73.4 ºF]

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid:
10.1 Conditions to avoid
Sparks and/or flames
Heat

10.2 Materials to avoid
Strong acids

Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

Substance	Condition
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Toxic Vapor, Gas, Particulate	During Combustion

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

CHEMICAL FATE INFORMATION

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Incinerate in a permitted hazardous waste incinerator. As a disposal alternative, dispose of waste product in a permitted hazardous waste facility.
Combustion products will include HCl. Facility must be capable of handling halogenated materials.

EPA Hazardous Waste Number (RCRA): D001 (Ignitable), D018 (Benzene), D035 (Methyl ethyl ketone)

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14:TRANSPORT INFORMATION

ID Number(s):
LB-K100-0312-3, LB-K100-0312-4, 41-0003-7950-7, 60-4550-2994-6, 60-4550-2995-3, 60-4550-5559-4, 60-4550-5568-5, 60-9800-2407-3, 60-9800-3334-8, 60-9800-3470-0, 62-2140-0609-0, 62-2140-2609-8

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - Yes Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

Ingredient	C.A.S. No	% by Wt
TOLUENE	108-88-3	5 - 10
HEXANE	110-54-3	5 - 15
HEXANE (Hexane)	110-54-3	5 - 15
CYCLOHEXANE	110-82-7	< 2
ETHYLBENZENE	100-41-4	< 0.2

STATE REGULATIONS

Contact 3M for more information.

CALIFORNIA PROPOSITION 65

Ingredient	C.A.S. No.	Classification
BENZENE	71-43-2	*Male reproductive toxin
BENZENE	71-43-2	**Carcinogen
BENZENE	71-43-2	*Developmental Toxin
ETHYLBENZENE	100-41-4	**Carcinogen
FORMALDEHYDE	50-00-0	**Carcinogen
TOLUENE	108-88-3	*Female reproductive toxin
TOLUENE	108-88-3	*Developmental Toxin

* WARNING: contains a chemical or chemicals which can cause birth defects or other reproductive harm.
** WARNING: contains a chemical which can cause cancer.

CHEMICAL INVENTORIES

The components of this product are in compliance with the chemical notification requirements of TSCA.

All applicable chemical ingredients in this material are listed on the European Inventory of Existing Chemical Substances (EINECS), or are exempt polymers whose monomers are listed on EINECS. Contact 3M for more information.

INTERNATIONAL REGULATIONS

Contact 3M for more information.

WHMIS: Hazardous

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

NFPA Hazard Classification

Health: 2 **Flammability:** 3 **Reactivity:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Revision Changes:
Section 1: Product name was modified.
Section 16: NFPA hazard classification for health was modified.
Section 4: First aid for eye contact - decontamination - was modified.
Section 4: First aid for eye contact - medical assistance - was modified.
Section 3: Immediate physical hazard(s) was modified.
Section 3: Potential effects from eye contact was modified.
Section 3: Potential effects from skin contact information was modified.
Section 3: Potential effects from inhalation information was modified.
Section 5: Unusual fire and explosion hazard information was modified.
Section 7: Handling information was modified.
Section 8: Respiratory protection information was modified.
Section 10: Hazardous decomposition or by-products table was modified.
Section 8: Respiratory protection - recommended respirators information was modified.
Section 15: International regulations information was modified.
Section 8: Respiratory protection - recommended respirators was modified.
Page Heading: Product name was modified.
Section 5: Flammable limits (UE) information was modified.
Section 5: Flammable limits (LEL) information was modified.
Section 9: Property description for optional properties was modified.
Section 8: Respiratory protection - recommended respirators guide was modified.
Section 9: Flammable limits (LEL) information was modified.
Section 9: Flammable limits (UEL) information was modified.
Section 2: Ingredient table was modified.
Section 15: EPCRA 313 information was modified.
Section 8: Exposure guidelines ingredient information was modified.
Section 3: Carcinogenicity table was modified.
Section 6: Environmental procedures information was modified.
Section 6: Methods for cleaning up information was modified.
Section 10: Conditions to avoid physical property was modified.
Copyright was modified.
Section 3: Immediate skin hazard(s) was added.
Section 3: Immediate eye hazard(s) was added.
Section 8: Respiratory protection - recommended respirators punctuation was deleted.
Section 12: Ecotoxicological phrase was deleted.
Section 12: Chemical Fate phrase was deleted.

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3M USA MSDSs are available at www.3M.com

Transport Information Document

Date: August 15, 2013

3M ID Number: 60-4550-5559-4

Product Description: 3M(TM) Yellow Super Weatherstrip and Gasket Adhesive, 08001, 5 fl oz, 6 per case

Transport Protective Service: PROTECTIVE SERVICE NOT REQUIRED

NMFC Item: 004620 **NMFC Sub:** 05 **NMFC Class:** 085.0

Flash Point (Closed-cup): -6°F/-21°C

UNITED STATES DEPARTMENT OF TRANSPORTATION - GROUND (U.S. DOT, 49 CFR)
CONSUMER COMMODITY, ORM-D OR LIMITED QUANTITY

UNITED STATES DEPARTMENT OF TRANSPORTATION - VESSEL (U.S. DOT, 49 CFR)
UN1133, ADHESIVES, 3, II, LIMITED QUANTITY, -021C

INTERNATIONAL AIR TRANSPORT ASSOCIATION (IATA)
UN1133, ADHESIVES, 3, II

INTERNATIONAL MARITIME ORGANIZATION (IMO)
UN1133, ADHESIVES, 3, II, LIMITED QUANTITY, -021C

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or call 1-800-364-3577 or 651-737-6501 for assistance.