Material Safety Data Sheet

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SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

| PRODUCT NAME: | 3M™ Feathering Disc Adhesive (Type 2), P.N. 08051 |
| MANUFACTURER: | 3M |
| DIVISION: | Automotive Aftermarket |
| ADDRESS: | 3M Center, St. Paul, MN 55144-1000 |

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 05/22/12
Supercedes Date: 05/03/11

Document Group: 10-5266-1

Product Use:
- Intended Use: Adhesive
- Specific Use: For use on feathering disc pads.

SECTION 2: INGREDIENTS

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>C.A.S. No.</th>
<th>% by Wt</th>
</tr>
</thead>
<tbody>
<tr>
<td>HEXANE</td>
<td>110-54-3</td>
<td>30 - 70</td>
</tr>
<tr>
<td>OTHER HEXANE ISOMERS</td>
<td>Mixture</td>
<td>&lt; 42</td>
</tr>
<tr>
<td>3-METHYLPENTANE</td>
<td>96-14-0</td>
<td>&lt; 28</td>
</tr>
<tr>
<td>METHYLCYCLOPENTANE</td>
<td>96-37-7</td>
<td>&lt; 14</td>
</tr>
<tr>
<td>POLYSOPRENE</td>
<td>9003-31-0</td>
<td>7 - 13</td>
</tr>
<tr>
<td>BETA-PINE, ALPHA-PINE, DIPENTENE, BETA-PHELLANDRENE POLYMER</td>
<td>68240-09-5</td>
<td>5 - 10</td>
</tr>
<tr>
<td>GLYCEROL ESTER OF HYDROGENATED ROSIN</td>
<td>65997-13-9</td>
<td>5 - 10</td>
</tr>
<tr>
<td>WHITE MINERAL OIL (PETROLEUM)</td>
<td>8042-47-5</td>
<td>3 - 7</td>
</tr>
<tr>
<td>2-METHYLPENTANE</td>
<td>107-83-5</td>
<td>&lt; 7</td>
</tr>
<tr>
<td>CYCLOPENTANE</td>
<td>287-92-3</td>
<td>&lt; 2.1</td>
</tr>
<tr>
<td>HEPTANES</td>
<td>Mixture</td>
<td>&lt; 2.1</td>
</tr>
<tr>
<td>KAOLIN</td>
<td>1332-58-7</td>
<td>0.5 - 1.5</td>
</tr>
<tr>
<td>CYCLOHEXANE</td>
<td>110-82-7</td>
<td>&lt; 1.4</td>
</tr>
<tr>
<td>TITANIUM DIOXIDE</td>
<td>13463-67-7</td>
<td>0.1 - 1</td>
</tr>
</tbody>
</table>

SECTION 3: HAZARDS IDENTIFICATION
3.1 EMERGENCY OVERVIEW

Odor, Color, Grade: Amber color; hexane odor.
General Physical Form: Liquid
Immediate health, physical, and environmental hazards: Extremely flammable liquid and vapor. Vapors may travel long distances along the ground or floor to an ignition source and flash back. Closed containers exposed to heat from fire may build pressure and explode. May cause target organ effects. Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:
Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Skin Contact:
Moderate Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

Inhalation:
Intentional concentration and inhalation may be harmful or fatal.
Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.
Prolonged or repeated exposure may cause:
Respiratory Effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish colored skin (cyanosis), sputum production, changes in lung function tests, and/or respiratory failure.
May be absorbed following inhalation and cause target organ effects.

Ingestion:
Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.
May be absorbed following ingestion and cause target organ effects.

Target Organ Effects:
Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.
Prolonged or repeated exposure may cause:
Peripheral Neuropathy: Signs/symptoms may include tingling or numbness of the extremities, incoordination, weakness of the hands and feet, tremors and muscle atrophy.
Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.
Skin Contact: Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. Get medical
attention. Wash contaminated clothing and clean shoes before reuse. 
**Inhalation:** Remove person to fresh air. If signs/symptoms develop, get medical attention. 
**If Swallowed:** Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention. 

## SECTION 5: FIRE FIGHTING MEASURES 

### 5.1 FLAMMABLE PROPERTIES 

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Autoignition temperature</td>
<td>No Data Available</td>
</tr>
<tr>
<td>Flash Point</td>
<td>-10 °F [Test Method: Tagliabue Closed Cup]</td>
</tr>
<tr>
<td>Flammable Limits (LEL)</td>
<td>1.2 % volume</td>
</tr>
<tr>
<td>Flammable Limits (UEL)</td>
<td>6.9 % volume</td>
</tr>
</tbody>
</table>

### 5.2 EXTINGUISHING MEDIA

Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

### 5.3 PROTECTION OF FIRE FIGHTERS 

**Special Fire Fighting Procedures:** Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

**Unusual Fire and Explosion Hazards:** Closed containers exposed to heat from fire may build pressure and explode. Extremely flammable liquid and vapor. Vapors may travel long distances along the ground or floor to an ignition source and flash back. 

**Note:** See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

## SECTION 6: ACCIDENTAL RELEASE MEASURES 

### 6.1. Personal precautions, protective equipment and emergency procedures 

Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Remove all ignition sources such as flames, smoking materials, and electrical spark sources. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Remember, adding an absorbent material does not remove a toxic, corrosivity or flammability hazard.

### 6.2. Environmental precautions 

For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water. Collect the resulting residue containing solution. Place in a metal container approved for transportation by appropriate authorities. Dispose of collected material as soon as possible.

**Clean-up methods**

Refer to other sections of this MSDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment. Call 3M-HELPS line (1-800-364-3577) for more information on handling and managing the spill. Contain spill. Cover spill area with a fire-extinguishing foam. An aqueous film forming foam (AFFF) is recommended. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Collect as much of the spilled material as possible using non-sparking tools. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and MSDS. Seal the container.
In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING
Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Keep away from heat, sparks, open flame, pilot lights and other sources of ignition. Ground containers securely when transferring contents. Wear low static or properly grounded shoes. Avoid breathing of vapors created during cure cycle. Avoid static discharge. Avoid eye contact with vapors, mists, or spray. Keep out of the reach of children. Do not breathe vapors. Avoid contact with oxidizing agents. Avoid skin contact.

7.2 STORAGE

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS
Use with appropriate local exhaust ventilation. Provide appropriate local exhaust ventilation on open containers. Use in an enclosed process area is recommended. Provide ventilated enclosure for heat curing. Curing enclosures must be exhausted to outdoors or to a suitable emission control device. Do not use in a confined area or areas with little or no air movement. Provide appropriate local exhaust for cutting, grinding, sanding or machining.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection
Avoid eye contact with vapors, mists, or spray.
The following eye protection(s) are recommended: Safety Glasses with side shields Indirect Vented Goggles

8.2.2 Skin Protection
Avoid skin contact.
Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.
Gloves made from the following material(s) are recommended: Nitrile Rubber Polyvinyl Alcohol (PVA)

8.2.3 Respiratory Protection
Avoid breathing of vapors, mists or spray.
Select one of the following NIOSH approved respirators based on airborne concentration of contaminants and in accordance with OSHA regulations: Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates
Select and use respiratory protection to prevent an inhalation exposure based on the results of an exposure assessment. Consult with your respirator manufacturer for selection of appropriate types of respirators.

8.2.4 Prevention of Swallowing
Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.
8.3 EXPOSURE GUIDELINES

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>Authority</th>
<th>Type</th>
<th>Limit</th>
<th>Additional Information</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminum, insoluble compounds</td>
<td>ACGIH</td>
<td>TWA, respirable fraction</td>
<td>1 mg/m³</td>
<td></td>
</tr>
<tr>
<td>CYCLOHEXANE</td>
<td>ACGIH</td>
<td>TWA</td>
<td>100 ppm</td>
<td></td>
</tr>
<tr>
<td>CYCLOHEXANE</td>
<td>OSHA</td>
<td>TWA</td>
<td>1050 mg/m³</td>
<td></td>
</tr>
<tr>
<td>CYCLOPENTANE</td>
<td>ACGIH</td>
<td>TWA</td>
<td>600 ppm</td>
<td></td>
</tr>
<tr>
<td>Hexane</td>
<td>ACGIH</td>
<td>TWA</td>
<td>50 ppm</td>
<td>Skin Notation*</td>
</tr>
<tr>
<td>Hexane</td>
<td>OSHA</td>
<td>TWA</td>
<td>1800 mg/m³</td>
<td></td>
</tr>
<tr>
<td>HEXANE</td>
<td>ACGIH</td>
<td>TWA</td>
<td>50 ppm</td>
<td>Skin Notation*</td>
</tr>
<tr>
<td>HEXANE</td>
<td>OSHA</td>
<td>TWA</td>
<td>1800 mg/m³</td>
<td></td>
</tr>
<tr>
<td>HEXANE (ISOMERS OTHER THAN N-Hexane)</td>
<td>ACGIH</td>
<td>TWA</td>
<td>500 ppm</td>
<td></td>
</tr>
<tr>
<td>HEXANE (ISOMERS OTHER THAN N-Hexane)</td>
<td>ACGIH</td>
<td>STEL</td>
<td>1000 ppm</td>
<td></td>
</tr>
<tr>
<td>MINERAL OILS, HIGHLY-REFINED OILS</td>
<td>ACGIH</td>
<td>TWA, inhalable fraction</td>
<td>5 mg/m³</td>
<td></td>
</tr>
<tr>
<td>Paraffin oil</td>
<td>OSHA</td>
<td>TWA, as mist</td>
<td>5 mg/m³</td>
<td></td>
</tr>
<tr>
<td>WHITE MINERAL OIL (PETROLEUM)</td>
<td>CMRG</td>
<td>TWA</td>
<td>5 mg/m³</td>
<td></td>
</tr>
<tr>
<td>WHITE MINERAL OIL (PETROLEUM)</td>
<td>CMRG</td>
<td>STEL</td>
<td>10 mg/m³</td>
<td></td>
</tr>
</tbody>
</table>

* Substance(s) refer to the potential contribution to the overall exposure by the cutaneous route including mucous membrane and eye, either by airborne or, more particularly, by direct contact with the substance. Vehicles can alter skin absorption.

SOURCE OF EXPOSURE LIMIT DATA:
ACGIH: American Conference of Governmental Industrial Hygienists
CMRG: Chemical Manufacturer Recommended Guideline
OSHA: Occupational Safety and Health Administration
AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

- **Odor, Color, Grade:** Amber color; hexane odor.
- **General Physical Form:** Liquid
- **Autoignition temperature:** No Data Available
- **Flash Point:** -10 °F [Test Method: Tagliabue Closed Cup]
- **Flammable Limits (LEL):** 1.2 % volume
- **Flammable Limits (UEL):** 6.9 % volume
- **Boiling Point:** 148 °F [Details: Hexane]
- **Density:** 0.80 g/ml
- **Vapor Pressure:** 12.6500 mmHg [@ 68 °F]
- **Vapor Density:** 2.97 [Ref Std: AIR=1]
- **Specific Gravity:** 0.80 [Ref Std: WATER=1]
- **pH:** Not Applicable
- **Melting point:** No Data Available
- **Solubility in Water:** Slight (less than 10%)
- **Evaporation rate:** 1.9 [Ref Std: ETHER=1]
- **Hazardous Air Pollutants:** 69.7 % weight [Test Method: Calculated]
- **Volatile Organic Compounds:** 558 g/l [Test Method: calculated SCAQMD rule 443.1]
- **Volatile Organic Compounds:** 69.8 % weight [Test Method: calculated per CARB title 2]
- **Kow - Oct/Water partition coef:** No Data Available
Percent volatile: 69.8 % weight
VOC Less H2O & Exempt Solvents: 558 g/l [Test Method: calculated SCAQMD rule 443.1]
Viscosity: 3425.0 centistoke

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid:
10.1 Conditions to avoid
Heat
Sparks and/or flames

10.2 Materials to avoid
Strong oxidizing agents

Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

<table>
<thead>
<tr>
<th>Substance</th>
<th>Condition</th>
</tr>
</thead>
<tbody>
<tr>
<td>Formaldehyde</td>
<td>Not Specified</td>
</tr>
<tr>
<td>Carbon monoxide</td>
<td>Not Specified</td>
</tr>
<tr>
<td>Carbon dioxide</td>
<td>Not Specified</td>
</tr>
<tr>
<td>Oxides of Sulfur</td>
<td>Not Specified</td>
</tr>
<tr>
<td>Toxic Vapor, Gas, Particulate</td>
<td>Not Specified</td>
</tr>
</tbody>
</table>

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

Not determined.

CHEMICAL FATE INFORMATION

Not determined.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Incinerate in a permitted hazardous waste incinerator. As a disposal alternative, dispose of waste product in a permitted hazardous waste facility.

EPA Hazardous Waste Number (RCRA): D001 (Ignitable)
Since regulations vary, consult applicable regulations or authorities before disposal.

**SECTION 14: TRANSPORT INFORMATION**

ID Number(s):
41-0003-6738-7, 41-3701-2183-6, 60-9800-2705-0, 62-4487-2608-3

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

**SECTION 15: REGULATORY INFORMATION**

**US FEDERAL REGULATIONS**
Contact 3M for more information.

311/312 Hazard Categories:
- Fire Hazard: Yes
- Pressure Hazard: No
- Reactivity Hazard: No
- Immediate Hazard: Yes
- Delayed Hazard: Yes

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>C.A.S. No</th>
<th>% by Wt</th>
</tr>
</thead>
<tbody>
<tr>
<td>HEXANE</td>
<td>110-54-3</td>
<td>30 - 70</td>
</tr>
<tr>
<td>HEXANE (Hexane)</td>
<td>110-54-3</td>
<td>30 - 70</td>
</tr>
<tr>
<td>CYCLOHEXANE</td>
<td>110-82-7</td>
<td>&lt; 1.4</td>
</tr>
</tbody>
</table>

**STATE REGULATIONS**
Contact 3M for more information.

**CHEMICAL INVENTORIES**
The components of this product are in compliance with the chemical notification requirements of TSCA.

All applicable chemical ingredients in this material are listed on the European Inventory of Existing Chemical Substances (EINECS), or are exempt polymers whose monomers are listed on EINECS. Contact 3M for more information.

**INTERNATIONAL REGULATIONS**
Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

**SECTION 16: OTHER INFORMATION**

**NFPA Hazard Classification**
- Health: 2
- Flammability: 3
- Reactivity: 0
- Special Hazards: None

NFPA hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

**Reason for Reissue:**
The MSDS has been revised because 3M has adopted the 16-section ANSI/ISO format. The potential hazards of the product have not changed. We encourage you to reread the MSDS and review the information.

Revision Changes:
Section 1: Product use information was modified.
Section 10: Hazardous decomposition or by-products table was modified.
Section 13: EPA hazardous waste number (RCRA) information was modified.
Section 8: Respiratory protection - recommended respirators information was modified.
Section 9: Density information was modified.
Section 9: Vapor density value was modified.
Section 9: Vapor pressure value was modified.
Section 9: Boiling point information was modified.
Section 5: Flammable limits (UE) information was modified.
Section 5: Flammable limits (LEL) information was modified.
Section 5: Autoignition temperature information was modified.
Section 5: Flash point information was modified.
Section 9: Property description for optional properties was modified.
Section 9: Specific gravity information was modified.
Section 9: pH information was modified.
Section 9: Melting point information was modified.
Section 9: Flash point information was modified.
Section 9: Flammable limits (LEL) information was modified.
Section 9: Flammable limits (UEL) information was modified.
Section 9: Autoignition temperature information was modified.
Section 14: ID Number(s) Template 1 was modified.
Section 2: Ingredient table was modified.
Section 15: EPCRA 313 information was modified.
Section 8: Exposure guidelines ingredient information was modified.
Copyright was modified.
Section 9: Property description for required properties was deleted.

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